

Work Order ID 106473

\*106473\*

Page 1

September-03-13 11:44:03 AM

Item ID: D350-567-023

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Replacement Window

Start Date: 9/03/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 9/03/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

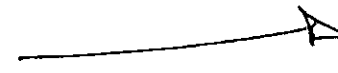
Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								
100	DOCUMENT CONTROL	0.00							
*100*									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-567-023								
110	Packaging	0.00							
*110*									
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	***ENSURE DT 8439 TEMPLATE IS INCLUDED***								
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

Pick

Kit



1x

SP13-8-3

13-9-3

13-9-3

13-9-3



# Work Order ID 106473

\*106473\*

Page 2

September-03-13 11:44:03 AM

Item ID: D350-567-023

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Replacement Window

Start Date: 9/03/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 9/03/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*	Packaging					1	8	13-9-3	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-023								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

mf  
13-9-03



# Picklist Print

September-03-13 11:44:02 AM

Page 1

Work Order ID: 106473

Parent Item: D350-567-023

Parent Item Name: Replacement Window

Start Date: 9/03/13

Required Date: 9/03/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-06-07 JLM  
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

212-12 Receptacles		Purchased	No			110	Each	172.0000	9	9	SP		
-----------------------	--	-----------	----	--	--	-----	------	----------	---	---	----	--	--

Location Loc Qty Loc Code

ST296 172

126105 172

2600-6 Camlock Stud		Purchased	No			110	Each	230.0000	9	9	SP		
------------------------	--	-----------	----	--	--	-----	------	----------	---	---	----	--	--

Location Loc Qty Loc Code

ST380 230

122973 38

123150 17

124704 5

m126400 170

2600-LW Camlock Retaining Washer		Purchased	No			110	Each	241.0000	9	9	SP		
-------------------------------------	--	-----------	----	--	--	-----	------	----------	---	---	----	--	--

Location Loc Qty Loc Code

ST396 241

121524 9

122317 68

123150 31

m126330 133

AN526C832R9 Screw		Purchased	No			110	Each	592.0000	22	22	SP	13-8-3	
----------------------	--	-----------	----	--	--	-----	------	----------	----	----	----	--------	--

Location Loc Qty Loc Code

ST345 583

M126105 197

M126474 386

ST516 9

125388 9



# Picklist Print

September-03-13 11:44:02 AM

Page 2

Work Order ID: 106473

Parent Item: D350-567-023

Start Date: 9/03/13

Required Date: 9/03/13

Parent Item Name: Replacement Window

Start Qty: 1.00

Required Qty: 1.00

AN960JD8

NAS1149DN832J

Purchased

No

110

Each

0.0000

Washer

D2463

Manufactured

No

110

f

442.0582

1/2" Seal (\$per foot)

(D2463-075) Cut (1) at 75.00" as per dwg \*\*\*per kit\*\*\*

Location

Loc Qty

Loc Code

ST403

442.0581745

72232

15.38

79478

0.43737

83542

0.04291

90297

14.57

95774

54.6278945

98335

357

Manufactured

No

110

Each

1.0000

Location

Loc Qty

Loc Code

ST213

1

105893

1

Manufactured

No

110

Each

0.0000

DT8439

TEMPLATE

FG-778150-550-ROL

7781 9oz Glass 50x125yd

2 Square Yards

Purchased

No

110

sf

696.1600

Location

Loc Qty

Loc Code

CA

696.16

123239

696.16

Purchased

No

110

Each

3,151.0000

MS20470AD3-5

RIVET

Location

Loc Qty

Loc Code

GA

121

9682

121

ST505

3030

104817

3030

September-03-13 11:44:03 AM

Shop Packet Print

Page 2





# Picklist Print

September-03-13 11:44:03 AM

Page 3

Work Order ID: 106473  
Parent Item: D350-567-023  
Parent Item Name: Replacement Window

Start Date: 9/03/13

Required Date: 9/03/13

Start Qty: 1.00

Required Qty: 1.00

~~ST521042L08~~  
Nut

Purchased No

110 Each 3,044.0000

22

22

SP13-9-3

SM

## Location

## Loc Qty

## Loc Code

ST315

1044

122141

3

122452

9

122814

500

123900

532

ST505

2000

125445

2000

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

22x

\_\_\_\_\_

\_\_\_\_\_



## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
					D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781'S GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
		1			D3293-1	DOUBLER
		1			D3294-1	BRACKET
		1			D3295-041	FLOOR WINDOW
		1			D3296-041	DOOR ASSEMBLY
		1			D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
		115	90		MS20470AD4-6	RIVET
		15	20		MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD. •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D  
Date: 08.07.08

